

# Aufbauformen mehrschichtig modularer Fußbodenbeläge

mit / ohne Struktur / Syncro

**Oberfläche**

Vinyl | PP | PET | PUR | Acrylat-Lacke  
EB Acrylat | Imprägnierung

Dekoraufbringung mittels Digital-, Indirekt-, Direktdruck

**Dekorschicht**

Folie | Papier | Kork | HDF | Vlies | Lino | Leder | ... | ?

**Dämpfungsschicht**  
(optional)

Vinyl | Kork | Acrylat | PUR | WPC | ... | ?

**Träger**

Vinyl-Kompakt | HDF | Acrylat | Mineralgemisch | ... | ?

**Gegenzug**  
(optional)

Vinyl-Folie | Kork | Schaumstoffe | Papier | ohne | PUR | ... | ?

m

m

f

a

# Forms of construction of multilayer modular flooring

with / without structure / Syncro

**surface layer**

vinyl | PP | PET | PUR | acrylate varnishes  
EB acrylate | impregnation

Decor application by digital -, indirect -, direct printing

**decorative layer**

film | paper | cork | HDF | non-woven | lino | leather | ... | ?

**cushion layer**  
(optional)

vinyl | cork | acrylate | PUR | WPC | ... | ?

**core layer**

vinyl-compact | HDF | acrylate | mineral mixture | ... | ?

**backing layer**  
(optional)

vinyl film | cork | foam materials | paper | without | PUR | ... | ?

**m**

**m**

**f**

**a**